

TOP END SERVICE KITS - STAINLESS CONVERSION

September 12, 2019



HONDA

AVAILABLE NOW

NEW PRODUCTS



ALL KIT CONTENTS

- Piston, Rings, Clips and Pin – (2618 Alloy Fully CNC Machined Race Piston)
- Complete Top End Gasket Kit by Cometic™
- KPMI® S.S. Black Diamond™ or White Diamond® Valves, Stock Head Dia. (All Valves)
- Complete Dual Spring / High Performance Titanium Retainer Spring Kit

FEATURES

- Complete piston assembly, gasket kit and valves to rebuild or service your bikes top end
- Cost saving built into purchasing these components as a kit
- Designed specifically for the performance demands of MX Bikes and Quads
- Pistons designed to maintain stock compression
- 2618 Alloy Fully CNC Machined Piston with performance skirt coating
- KPMI® High Performance Valvetrain is known to outlast OEM by twice the service life
- Lightweight Racing Spring Kit compatible with high performance cams

IMPORTANT NOTE: The piston assembly (piston, rings, pin and pin clips) in this kit are designed to work together as a system. When used complete, the piston assembly can be used as an OEM replacement. The individual components are **NOT INTERCHANGEABLE** with O.E.M. piston assembly components.

Top End Service Kit For CRF™ 250R 2004-2007 / 250X 2004-2017

KPMI P/N	Piston Bore Size	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
30-33700	78.00mm	Intake	.350"	1.320"	50#	145#	.350"
		Exhaust	.350"	1.320"	50#	145#	.350"
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers	
	2	Ex Titanium Retainers	2	Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers	
	2	In, Red Viton® Seals		2	Ex, Red Viton® Seals		
	2	In, Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves		
	1	High Performance Racing Piston Kit		1	Top End Gasket Kit		

Components • Replacement • Top End Service Kit For CRF™ 250R 2004-2007 / 250X 2004-2017

KPMI P/N	Description	Specification
30-30590	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers, Red Viton® Seals
30-30630	Intake, Standard Valve	Valves • Black Diamond™ • Black Nitroreg Stems
30-30633	Exhaust, Standard Valve	Valves • Black Diamond™ • Black Nitroreg Stems
30-33701	Gasket Kit	Head Gasket 78mm, Base Gasket, Exhaust Gasket, Cam Chain Tensioner Gasket, Water Outlet O-ring
30-33702	*Piston Rings	1 complete set
30-33703	*Piston Pin	1 piece
30-33704	*Piston Pin Clips	1 pair
30-33705	*Piston	Includes: Pin, Rings, Clips, Piston

*These components are intended for use with the KPMI® Top End Kit and are not intended for OEM compatibility.

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Top End Service Kit For LT-Z / D-RZ 400 2000-2019

KPMI P/N	Piston Bore Size	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift	
60-61850	92.00mm	Intake	.440"	1.205"	57#	171#	.440"	
		Exhaust	.440"	1.205"	57#	171#	.440"	
Kit Includes			2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
			2	Ex Titanium Retainers	2	Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
			2	In Std. White Diamond® Valves		2	Ex Std. White Diamond® Valves	
			1	High Performance Racing Piston Kit		1	Top End Gasket Kit	

Components • Replacement • Top End Service Kit For LT-Z / D-RZ 400 2000-2019

KPMI P/N	Description	Specification
60-60045	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
60-60050H	Intake, Standard (Outer) Valve	Valves • White Diamond® • Stainless
60-60053H	Exhaust, Standard Valve	Valves • White Diamond® • Stainless
60-61851	Gasket Kit	Includes: Head Gasket 92mm Bore , Base Gasket, Exhaust Gasket, Cam Chain Tensioner Gasket, Cam Chain Tensioner Washer, Valve Stem Seals(4)
60-61852	*Piston Rings	1 complete set
60-61853	*Piston Pin	1 piece
60-61854	*Piston Pin Clips	1 pair
60-61855	*Piston	Includes: Pin, Rings, Clips, Piston

* These components are intended for use with the KPMI® Top End Kit and are not intended for OEM compatibility.

Retail Price List

KPMI P/N	Description	Retail
30-33700	Top End Service Kit For CRF™ 250R 2004-2007 / 250X 2004-2017	\$432.90
30-33701	Gasket Kit, Replacement	\$69.63
30-33702	Piston Rings, Replacement	\$65.41
30-33703	Piston Pin, Replacement	\$9.46
30-33704	Piston Pin Clips, Replacement	\$5.80
30-33705	Piston, Replacement, Alloy	\$217.61
30-30590	Spring Kit	\$229.93
30-30630	Valve, Black Diamond™, In Std.	\$37.55
30-30633	Valve, Black Diamond™, Ex Std.	\$37.55
60-61850	Top End Service Kit For LT-Z / D-RZ 400 2000-2019	\$432.90
60-61851	Gasket Kit, Replacement	\$64.23
60-61852	Piston Rings, Replacement	\$59.92
60-61853	Piston Pin, Replacement	\$9.46
60-61854	Piston Pin Clips, Replacement	\$5.80
60-61855	Piston, Replacement, Alloy	\$217.61
60-60045	Spring Kit	\$148.65
60-60050H	Valve, White Diamond®, In Std.	\$29.81
60-60053H	Valve, White Diamond®, Ex Std.	\$29.81

Contact a KPMI® Sales Representative Today!

650-557-2046, Ext. 802

ORDER 650-557-2046